

DECLARATION AND PETITION FOR PATENT APPLICATION.

As a below named inventor, I hereby declare that:
My residence, post office address and citizenship are as
stated below next to my name.

I believe that I am an original, first and sole inventor of the
subject matter which is claimed and for which a patent is
sought on the invention titled

ABUTTING CLINCH-JOINING METHOD
the specification of which is attached hereto.

I hereby state that I have reviewed and understand the claims.

I acknowledge the duty to disclose information which is material
to the examination of this application in accordance with title 37,
Code of Federal Regulations, 1.56 {a}.

I hereby declare that all statements made herein of my own knowledge
are true and that all statements made of information
and belief are believed to be true; and further these statements were made
with the knowledge that willful false statements and the like so made are punishable
by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code
and that such willful false statements may jeopardize the validity of the application
or any patent issuing thereon.

I pray that Letters patent be granted to me for the invention or discovery described
and claimed in the above referenced specification and claims, and I hereby subscribe my name
to said specification and claims and to the foregoing declaration, and this petition.

Full name of inventor: Sten R. Gerfast

Inventor's signature: Sten R. Gerfast
NOVEMBER 10 2003
Date

Residence Mendota Heights, Minnesota

Citizenship United States

Post Office Address: 1802 Valley Curve Road
Mendota Heights. MN 55118

DECLARATION — Utility or Design Patent Application

Direct all correspondence to: ☒ Customer Number or Bar Code Label **IDON 642590** OR ☒ Correspondence address below

Name **STEN R. GERFAST**

Address **1802 VALLEY CURVE ROAD**

City **MENDOTA HEIGHTS** State **MN** ZIP **55118**

Country **U. S. A.** Telephone **651-454-1923** Fax **651-454-1923**

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

NAME OF SOLE OR FIRST INVENTOR: ☐ A petition has been filed for this unsigned inventor

Given Name (first and middle (if any)) **STEN R.** Family Name or Surname **GERFAST**

Inventor's Signature **Sten R. Gerfast** Date **Nov 10 2003**

Residence: City **MENDOTA HEIGHTS** State **MN** Country **U.S.A** Citizenship **U.S.**

Mailing Address **1802 VALLEY CURVE ROAD**
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City **MENDOTA HEIGHTS** State **MN** ZIP **55118** Country **U.S.A**

NAME OF SECOND INVENTOR: ☐ A petition has been filed for this unsigned inventor

Given Name (first and middle (if any)) _____ Family Name or Surname _____

Inventor's Signature _____ Date _____

Residence: City _____ State _____ Country _____ Citizenship _____

Mailing Address _____

City _____ State _____ ZIP _____ Country _____

☐ Additional inventors are being named on the _____ supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto.